## Expedient Catalytic Access to Geraniol Epoxide Using a New Vanadium Schiff Base Complex on Modified Magnetic Nanoparticles

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### Abstract

The Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex was prepared with modification of iron oxide magnetic nanoparticles with (3-aminopropyl) trimethoxysilane (APTMS) and glutaraldehyde-L-histidine Schiff base followed by complexation with VOSO<sub>4</sub>. Characterization of the Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex was carried out by means of FTIR, XRD, SEM, EDX, TEM, AAS and VSM techniques. It was found Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex successfully catalyze that the epoxidation of allyl alcohols with tert-butylhydroperoxide (TBHP) in moderate to high yields. The epoxidation of geraniol with 100 % conversion and 100% selectivity within 15 min is remarkable. Short reaction time, high activity, selectivity, stability, reusability and easily magnetic separation of the catalyst with no leaching during the course of reactions are some advantages of this research.

Keywords: Nanoparticles; Epoxidation; Vanadium complex; Allylic alcohols.

### Introduction

Epoxides are excellent starting materials for synthesis of several commercial products such as epoxy resin adhesives, coating materials, perfumes, plasticizers and medicinal products [1]. To find efficient method for catalytic epoxidation is an important goal in synthetic chemistry.

Some transition metal compounds prepared with, Ti, Fe, Co, Mn, Mo, Zr, Cr and V are known for their redox properties and their capacity to catalyze the epoxidation reactions [1]. Among these metals, vanadium complexes have attracted increasing attention due to specific catalytic, biological and medicinal properties [2-10]. Especially, the use of vanadium complexes in selective epoxidation of unsaturated hydrocarbons and allyl alcohols is a topic of great interest [11]. Vanadium behaving with many different oxidation states in coordination complexes makes it to show unusual redox ability. For example, vanadium acts as a strong Lewis acid in oxovanadium (IV) complexes due to low radius to charge ratio, with a high affinity for oxygen which can motivate various organic transformation reactions [11]. Recently much research have been focused on the coordination of vanadium complexes because of its interesting features in biological roles in a variety of biochemical processes such as phosphorylation [12], nitrogen fixation [13],

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glycogen metabolism [14], insulin mimicking [15,16] and haloperoxidation [17-18]. The haloperoxides catalyze a variety of oxidation reactions such as oxidation of bromide to hypobromite or the epoxidation of olefins.

In recent years, the heterogenization of transition metal complexes through immobilization onto solid supports has received great attention due to the inherent advantages of shape selectivity, easy separation and recycling of catalysts, product purification, no corrosion and better handling properties [19-21]. Many strategies have been adopted to heterogenize the homogeneous catalysts by using solid supports like microporous [22-24] and mesoporous materials [25-32]. The utilization of magnetic nanoparticles as solid supports is interesting subject for study due to easily separation of products from the reaction medium by using an external magnet. This method improves the catalyst recovery, avoids losing it and increases its reusability during separation process in comparison to that of filtration or centrifugation. Therefore, there is a considerable reduction in operational cost. Moreover, nanocatalyst with large specific surface area and high catalytic activity also increases the catalytic efficiency [33-40].

In this work, attempts have been made to design a new heterogeneous catalyst for epoxidation of allyl alcohols. For this, a new Schiff base ligand with *L*-histidine and glutaraldehyde was prepared and then immobilized on magnetic nanoparticles followed by complexation with vanadium oxide ions (VO<sup>2+</sup>).

### **Materials and Methods**

All materials were of commercial reagent grade and used without further purification. FeCl<sub>2</sub>.4H<sub>2</sub>O, FeCl<sub>3</sub>.6H<sub>2</sub>O, 3-aminopropyltrimethoxysilane (APTMS), ammonium hydroxide solution 25% (w/w), glycerol, sodium silicate, hydrochloric acid, sodium chloride, *L*histidine, acetonitrile, methanol, ethanol, chloroform, dichloromethane, TBHP solution 70% in water, hydrogen peroxide solution 30% (w/w), diphenylamine, *trans*-2-hexen-1-ol, cinnamyl alcohol and 1-octen-3-ol, were purchased from Merck Chemical Company. Vanadyl sulfate and geraniol were obtained from Aldrich. Glutaraldehyde (50% W/V in water) was purchased from Sigma Alderich Chemical Company.

### Characterization

The X-ray diffractions (XRD) patterns of samples were recorded on a Philips PW1800 diffractometer using monochromatic nickel-filtered Cu K radiation (k = 0.15405 nm). The X-ray generator was run at 40 kV and 30 mA and the diffractograms were recorded in the

2h range of 4°-90°. The phases were identified using the powder diffraction file (PDF) database (JCPDS, International Centre for Diffraction Data). Magnetic measurements were carried out using a Quantum Design vibrating sample magnetometer (VSM) at room temperature in an applied magnetic field sweeping from -8000 to 8000 Oe (BHV-55, Riken, Japan). Scanning electron microscopy (SEM) images were obtained on a Philips XL-30ESEM equipped with an X-ray energy dispersive detector (EDX) and transmission electron microscopy (TEM) images were taken by Zeiss-EM10C-100 KV. FTIR spectra of the samples were collected on a Bruker (Tensor 27) instrument in the range of 4000–400cm<sup>-1</sup> (5 mg sample with 100 mg KBr) under the atmospheric condition. The chemical analysis was carried out with an atomic absorption Chermo double beam instrument. Epoxidation products were analyzed by GC and GC-Mass using Agilent 6890 series with a FID detector, HP-5, 5% phenylmethylsiloxane capillary and helium as carrier gas and Agilent 5973 network, mass selective detector, HP-5 MS 6989 network GC system.

### Preparation of $Fe_3O_4$ magnetic nanoparticles (MNPs) and modified SCMNPs and ( $Fe_3O_4@SiO_2@APTMS$ )

These compounds were prepared according to the previously reported procedures [34].

### Preparation of Schiff base (Glu-His)

The Schiff base was synthesized via modification of the previously reported procedure [35]. An aqueous solution of *L*-histidine (0.1 M, 0.155 g in 10 mL of deionized water) was added to glutaraldehyde (0.1 M, 0.094 mL in 10 mL of deionized water). The solution was then heated at 45°C for 2 h. The solution color changed from transparent to light yellow after 30 min and then to dingy which indicated the completion of the reaction and formation of the product (denoted as Glu-His).

### Preparation of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His

Immobilized Glu-His was prepared as reported [36] by adding the Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS (1.0 g) to Glu-His solution in H<sub>2</sub>O (20 mL) and stirring at 80°C for 2 h for the formation of the Schiff base between Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS amino group and the free aldehyde of the Glu-His. The brown solid product was separated by means of an external magnet followed by washing with deionized water for several times.

# Preparation of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex

Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His (1.0 g) was added

to a solution of  $VOSO_4$  (0.06 M in deionized water, 20 mL) and the resultant mixture stirred at 80°C for 8 h. The solid product was then separated, washed with water for several times and dried in air.

### Catalytic epoxidation, general procedure

All epoxidation reactions of the allyl alcohols (geraniol, cinnamyl alcohol, *trans*-2-hexen-1-ol and 1-octene-3-ol) were carried out in a round bottom flask equipped with a magnetic stirrer and a water-cooled condenser. Typically, the desired amount of catalyst, substrate (10.0 mmol), solvent (5 mL) and TBHP (12 mmol) were added to the reaction flask and the mixture heated at reflux for an appropriate amount of time. Separation of the catalyst was carried out by means of an external magnet. The progress of reaction was monitored by GC and the products were characterized by GC-Mass.

### **Results and Discussion**

### Catalyst characterization

Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex was prepared according to the reaction sequences presented in Scheme 1. MNPs, SCMNP and AmpSCMNPs were prepared as reported [34]. Then, Schiff base ligand prepared from glutaraldehyde and histidine and designated as Glu-His was immobilized on the surface of AmpSCMNP through reaction of amine group of AmpSCMNPs with Glu-His [35, 36]. In the final step, Helpful information about the success of the immobilization process can be obtained from infrared spectroscopy. This objective can be achieved by comparison of the MNP spectrum with that of the modified surface. The FT-IR spectrum of  $Fe_3O_4$  which is shown in Fig. 1a demonstrates bands appearing at 448 and 579 cm<sup>-1</sup> due to the Fe-O vibrations. After coating of  $Fe_3O_4$  with silica, appearance of a new peak at 1090 cm<sup>-1</sup> indicates the formation of Si-O bond on the  $Fe_3O_4$  surface. Observation of the C–H stretching vibrations at 2855 and 2925 cm<sup>-1</sup> in the spectrum obtained after functionalizing with APTMS confirms the occurrence of condensation reaction (Fig. 1c) [33-35].

The spectrum of the Schiff base Glu-His (Fig. 1d) shows a band at 1360 cm<sup>-1</sup> for the C-N vibration. Likewise, whereas the rather strong band displaying at 1635 cm<sup>-1</sup> is assigned to the C=N stretching vibration, the similar absorption for free aldehyde C=O is observed in 1728 cm<sup>-1</sup>. The spectrum of the immobilized Schiff base presented in Fig. 1e indicates changes in comparison to several that of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS (Fig. 1c). For example, the increase in the intensity of C=N and C-H stretching vibrations observed respectively at 1637 and 2865 and 2940 cm<sup>-1</sup> is assigned to the Glu-His group bonded to Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS [36].



Scheme 1. Preparation of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex.



Figure 1. The FTIR spectra of (a)  $Fe_3O_4$  (b)  $Fe_3O_4$  @SiO<sub>2</sub>, (c)  $Fe_3O_4$  @SiO<sub>2</sub> @APTMS, (d) Glu-His, (e)  $Fe_3O_4$  @SiO<sub>2</sub> @APTMS @Glu-His, (f)  $Fe_3O_4$  @SiO<sub>2</sub> @APTMS @Glu-His @V complex before using and (g) after using as catalyst.

In addition, whereas the C=N stretching vibration of the Glu-His in the Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His spectrum appears at 1637 cm<sup>-1</sup> (Fig. 1e), shifting to a lower wave number at 1632 cm<sup>-1</sup> occurs when Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex is generated (Fig. 1f). A decrease of 5 cm<sup>-1</sup> in C=N stretching which shows reduction of bond order confirms the coordination of the Schiff base nitrogen atom to the vanadium ion. In addition, the bands displaying at 954 cm<sup>-1</sup> due to the V=O stretching vibrations within the range 960±50 cm<sup>-1</sup> belong to the monomeric square pyramidal oxovanadium (IV) complexes [33-37].

The XRD patterns of prepared the Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex before and after using as catalyst are shown in Fig. 2a-b respectively. The diffraction peaks of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex nanoparticles with d values appeared at 4.90, 2.95, 2.52, 2.08, 1.70, 1.60, 1.48, 1.27 and 1.11 are related to the (111), (220), (311), (400), (422), (511), (440), (533) and (444) planes (Fig. 2a). These results are consistent with JCPDS card No. 1-1111 and present the similarity of the iron oxide characteristic peaks with cubic structure. The similar set of characteristic peaks of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex with iron oxide nanomagnet determine the stability of the Fe<sub>3</sub>O<sub>4</sub> nanoparticle crystalline phase during silica coating and immobilization of Schiff base complex (Fig. 2a).

The SEM images of Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS and Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex presented in Fig. 3A reveal that the particle sizes are 16, 20 and 25 nm respectively with spherical morphology. As such, an increase in the nanomagnet particle size after each immobilization is concluded.

Analysis of the EDX pattern of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex presented in Fig. 3B confirms the presence of V, N, C, O, Si, and Fe. The average vanadium content was found



Figure 2. XRD pattern of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V complex$ .



Figure 3. The SEM image of (a)  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex, (b) the EDX map of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex, and (c) The TEM image of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex.

to be 1.86%, consistent with the content obtained by atomic absorption determination (1.80%).

Based on the TEM results of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex presented in Fig. 3C, observation of the core –shell nanomagnet is significant.

The VSM analysis of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex before and after using as catalyst at 300K was carried out to demonstrate the magnetic properties. As indicated in Fig. 4, not only the VSM diagrams are seen for the prepared catalyst, but also both remanence and coerecivity are zero and no hysteresis is observed. Therefore, it can be concluded that catalyst is superparamagnetic [34]. The saturation magnetization value was determined to be 27 emu/g.

### Catalyst activity

Geraniol was used as model substrate to study the catalytic performance of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex in the epoxidation reaction using TBHP as oxidant (Scheme 2). In order to find the optimum reaction conditions, the effect of various

reaction parameters such as the amount of catalyst, reaction time and solvent were evaluated.

As indicated in Fig. 5, determination of the geraniol conversion using 0.01 to 0.1 g of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  complex as catalyst revealed that reaction proceeds to completion within 15 minutes if 0.1 g of catalyst is used. Therefore, other reactions were carried out using 0.1 g of the catalyst.

The influence of different solvents such as chloroform, acetonitrile, ethanol and dichloromethane at different times were investigated. As seen in this Fig. 6, a decrease in conversion is observed in the order of chloroform > dichloromethane > ethanol > acetonitrile. For example, whereas reaction proceeds to completion within 15 minutes in chloroform with dielectric constants of 4.8, only 60% of geraniol is converted within 60 minutes in acetonitrile with dielectric constants of 37 (Fig. 6). Since the solvent trend is in the opposite order of the increasing solvent dielectric constant, the higher catalyst reactivity in the less polar solvent is concluded.



Scheme 2. Catalytic epoxidation of geraniol.



Figure 4. Magnetization curves of (a)  $Fe_3O_4@SiO_2@$  APTMS@Glu-His@V complex before and (b) after using as catalyst.



Figure 5. The effect of solvent at diffrenet time on the conversion of geraniol using  $Fe_3O_4@SiO_2@APTMS@$ Glu-His@V as catalyst. Reaction condition: 10 mmol geraniol, 12 mmol TBHP, 5 mL solvent, 0.1 g catalyst.



**Figure 6.** The effect of amount of  $Fe_3O_4@SiO_2@$  APTMS@Glu-His@V catalyst at different time on the conversion of geraniol. Reaction condition: 10 mmol geraniol, 12 mmol TBHP, 5 mL solvent, 0.1 g catalys and chloroform as solvent.

In order to determine the general applicability of the Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V catalyst, epoxidation reactions of other allyl alcohols including trans-2hexen-1-ol, 1-octene-3-ol and cinnamyl alcohol were studied under optimized epoxidation conditions (Scheme 3 and Table 1). We have included the geraniol epoxidation in the presence of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS in Scheme 3 and Table 1 in order to make the comparison with Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V more convenient. Whereas geraniol shows the highest activity when catalyzed with catalyst containing vanadium complex, only 3% of geraniol undergoes epoxidation using Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS which is void of complex. These results clearly indicate the key role of the vanadium Schiff base complex present on the modified iron nanoparticles as catalyst in the epoxidation reactions.

The catalyst reusability was examined by conducting catalytic tests on Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex under optimized epoxidation conditions. After completion of the reaction, the catalyst was filtered and washed with solvent and dried for using in another other reaction cycles. It was found that the recovered catalyst show good reactivity up to 4 cycles without significant loss in epoxidation yields (from 99 to 95%) (Fig. 7). of the magnetically recovered The stability Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex was also studied by recycling the recovered catalyst and determination of the vanadium content using atomic absorption spectroscopy. The vanadium contents of the fresh and used catalysts were determined to be 1.80 and 1.74%, respectively.

Finally, to investigate the heterogeneity character of the catalysis system, the catalyst was recovered by external magnet from reaction mixture after 4 min and reaction was then allowed to continue in the absence of catalyst. Observation of no change in the conversion before and after removing of the catalyst clearly indicated the heterogeneity character of the catalysis system. Moreover, the FTIR, XRD and VSM of Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex before and after using as catalyst shown respectively in Figures 1g, 2b, and 5b were found to be similar. Observation of the bands displaying at 995 cm<sup>-1</sup> due to the V=O stretching vibrations in the FTIR spectrum of the used catalyst indicates the stability of vanadium present in the catalyst. The VSM diagrams showed that magnetic properties remained intact in both compounds. The XRD patterns also determined that Fe<sub>3</sub>O<sub>4</sub> nanoparticle crystalline phase is stable during reaction.

Entry	Substrate	Time (min)	Conversion (%)	Selectivity (%)	TOF
1		3	45	100	1140
	OH	5	60		
		10	86		
	geraniol	15	99		
2	H <sub>3</sub> C OH	15	33	100	142
		30	48		
	Trans-2-hexen-1-ol	60	71		
		120	99		
3	ÓН	120	48	100	30
		240	76		
		480	83		
4		15	13	100	77
		60	69		
		120	78		
	$\sim \sim \sim$	180	81		
	Cinnamyl alcohol				

Table 1. Results obtained for epoxidation of different allyl alcohols in the presence of  $Fe_3O_4@SiO_2@APTMS@Glu-His@V$  catalyst.

Reaction condition: 10 mmol substrate, 12 mmol TBHP, 5 mL chloroform, 0.1 g catalyst. TOF is mmol of product/ mmol of vanadium in catalyst per hour.





The increasing reactivity trend of geraniol > trans-2hexen-1-ol > 1-octene-3-ol > cinnamyl alcohol observed in the epoxidation reactions may be used as a criterion in gaining insight into the reaction mechanism. Since 99% of geraniol is converted to the corresponding epoxide in the presence of diphenylamine as a radical scavenger, it can be concluded that oxidation does not occur through a radical mechanism. More importantly,



Scheme 4. Reaction mechanism for epoxidation of geraniol with catalyst.



**Figure 7.** Reusability of catalyst. Reaction condition: 10 mmol substrate, 12 mmol TBHP, 5 mL chloroform, time 15 min and 0.1 g catalyst

since increasing the number of alkyl substituents of the double bond undergoing epoxidation from 1-octene-3-ol to geraniol (entry 3 to 1, Table 1) increases the reaction rate, it can be concluded that the insertion of the electrophilic oxygen into the double bond is concerted. As such, epoxidation reaction might have proceeded via the mechanism suggested by Conte [42] in which initial reaction of vanadium center with TBHP yields an alkylperoxovanadium complex (Scheme 4). Subsequently, reaction with allylic alcohol affords an alkoxo-alkylperoxovanadium complex. In the next step, an intramolecular oxygen transfer from O-O bond to double bond occurs, thus affording the corresponding coordinated epoxide. Finally, the catalyst is released with the formation of t-BuOH and epoxide product (Scheme 4). Based on the suggested mechanism, observation of the lowest rate for cinammyl alcohol containing a double bond conjugated to phenyl ring is expected (entry 4, Table 1).

Overall, high activity, selectivity, stability and reusability of the catalyst with no leaching during the reaction together with the easily magnetic recovery of the catalyst as well as fast reaction rates are some advantages of our catalysis system. Compared to the similar reported works on geraniol epoxidation in the presence of immobilized oxidovanadium(IV) acetylacetonate and [VO(acac)<sub>2</sub>]APTES@K10 within 2 and 48 h, respectively [41-42], implementation of this reaction in catalyzed by Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V in lower reaction time seems promising.

### Conclusion

Fe<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub>@APTMS@Glu-His@V complex was prepared from modification of iron oxide nanomagnet particles followed by immobilization of glutaraldehydehistidine Schiff base ligand and then complexation with VOSO<sub>4</sub>. This compound was found to successfully catalyze the epoxidation of some allyl alcohols with TBHP in chloroform in moderate to high yields in short reaction times. It was also found that the catalyst can be reused four times without significant losing catalytic activity.

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